

FIG. 5

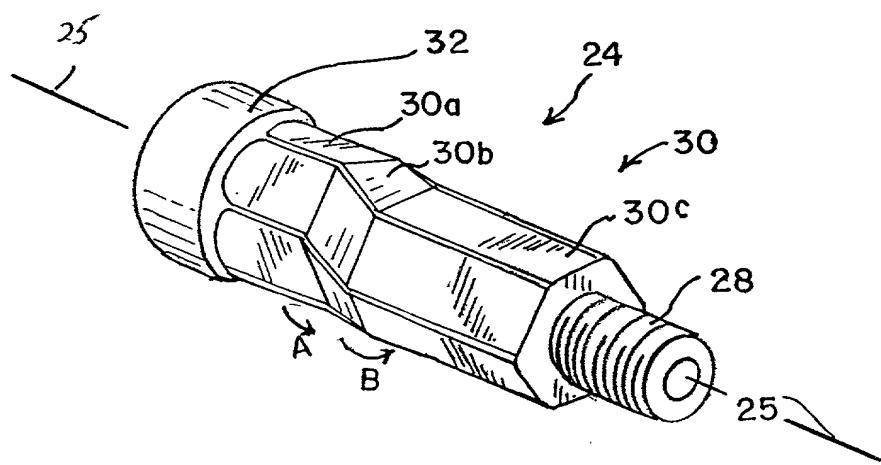


FIG. 6

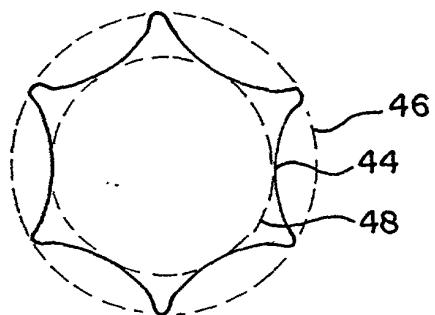


FIG. 7

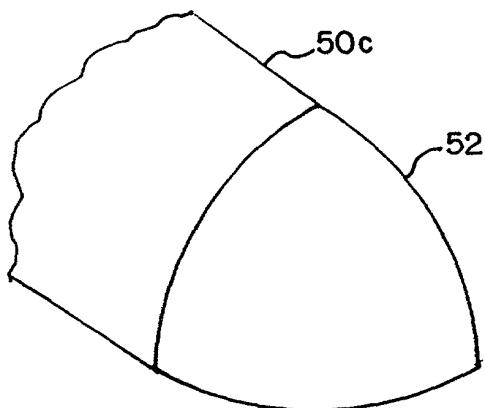


FIG. 8

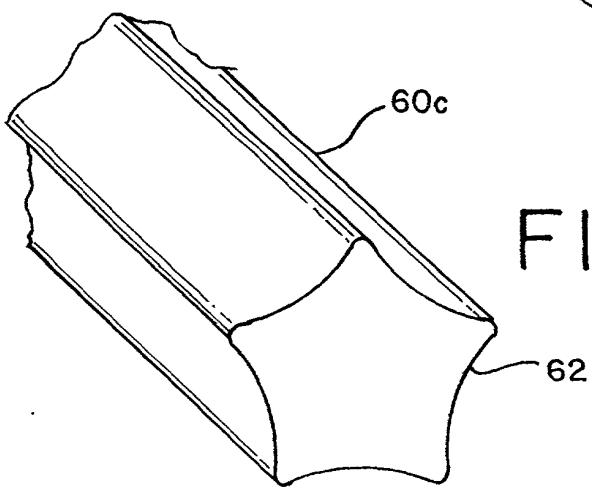


FIG. 9

Method of Manufacturing
a Drive Shaft